

HULL PREPARATION

▷ CRUISING

Primer P1 - Antifouling A88



PREPARATION

- Wash the surface and degrease with Nautix **Degreaser**
- Remove old paints and rough sand with 120-150 grit paper
- Rinse with fresh water and let dry thoroughly



Work in a well ventilated area.
Wear appropriate protective clothing, gloves, glasses and mask.

FAIRING / REPAIR

- Fill uneven areas with **Nautix Watertight** (solvent-free fast drying finishing Epoxy filler),
. can be easily sanded between 3h to 9h after repair (80-120 grit),
. can also be applied between two coatings of primer.
- Rough sand with 120-150 grit, rinse and let dry.



	10°C	15 °C	20°C	25°C
Pot life	60min	45min	20min	15min
Sandable/over coating	9 h	6 h	4 h	3 h
Dry	96 h	72 h	48 h	36 h

Mixing ratio : 1 for 1 (weight or volume)

PRIMER P1

- Homogenize the product with a blender.
- Dilute after mixing with Nautix **DP** maximum rate 10%
- Apply with roller or spray gun (1,8 or 2mm nozzle, 2 bar)
- Adhesion: 1 coat of **P1** (80µ wet).
- It is not necessary to sand after each layer.
- Let dry the last coat.



Advice: take care of moisture and temperature conditions before application.

T° air and hull	10°C	15 °C	20°C	30°C
Sandable/over coating	4 h	3 h	2 h	1 h
Dry	8 h	6 h	4 h	2 h

Application: brush, roller, spray gun (2 bars– nozzle 1.8 à 2mm)
Covering : **P1** = 16 m²/L

Application from 10°C to 30°C.
To avoid blisters forming with condensation, hull and paint temperature must be close to air temperature

SELF POLISH ANTIFOULING: A88

- Use spray gun or roller to apply **Nautix Antifouling**.
- *Spray gun*: nozzle 1.4mm to 1.6mm – P : 2 bars. Dilute after mixing from 15 to 25% (**Nautix DA**).
- *Roller*: use a good quality roller made of natural fiber. Dilute after mixing from 0 to 10% (**Nautix DA**).
- 2 to 3 coats of **Nautix Antifouling** are recommended each season to get the best efficiency to avoid fouling. Dry film thickness must be 120µm minimum.



	10°C	15 °C	20°C	25°C
Pot life	2 h	1 h 30	1 h	30 min
Over coating	3-4 h	2-3 h	1 h 30	1 h
Dry	6 h	4 h	3 h	2 h

Covering A88: 8,5m²/L